



# Parabond M-163

## Carpet Seam Adhesive

# PARABOND ACCESSORIES

### DESCRIPTION:

Parabond M-163 is recommended for use in seaming all types of carpet in direct glue down installations, excluding PVC vinyl backs. M-163 should also be used for double stick applications, direct glue and installations to be stretched in over pad.

### DIRECTIONS:

1. Prepare carpet according to manufacturer's instructions. Refer to installation guidelines CRI Carpet Installation Standard 2009 for additional information regarding subfloor preparations, etc.
2. Apply a bead of seam adhesive along the trimmed edge (one-side) where the face yarn enters the backing.
3. Complete the seam by butting both sections of the carpet together while the adhesive is still wet (within 5-10 minutes).
4. If the seam tends to buckle, relieve the stress on the carpet with a knee kicker.
5. Adhesive smears, as well as dried adhesive, are cleaned with a cloth dampened with Mineral Spirits.
6. Avoid soaking carpet with solvent as the carpet backing can be adversely affected.
7. Do Not Pour Solvent Directly On Carpet.

### RECOMMENDED APPLICATIONS:

- Broadloom Carpet

### RESTRICTIONS:

1. For Interior installations only.
2. Do not install when ambient temperature is not between 60°F & 95°F.
3. Do not install when ambient relative humidity is above 65%.
4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

### FOR PROFESSIONAL USE ONLY

### COVERAGE:

One quart (32 oz.) provides Approx. 340 linear feet of 1/8" bead

### CLEAN-UP:

Fresh adhesive can be removed immediately with a damp cloth. If adhesive has dried, use waterless hand cleaner, Mineral Spirits, or M-315 Cleaner. Do not allow solvent to penetrate seams. Solvent will dissolve adhesive bond.

**CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.**

### PACKAGING:

- One – 32 oz Applicator Bottle

### KEEP OUT OF REACH OF CHILDREN.

### WARRANTY:

Royal Adhesives and Sealants offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800 763-7272 or visiting [www.parabond.com](http://www.parabond.com).